Spetec Laminar Flow Systems

Operating Instructions



Operating Instructions

Thank you for your trust in the Spetec clean room systems! Your chosen system is ideally suited for use in industry and research. The following pages contain instructions on the proper use and care of your system as well as information on servicing, maintaining, and repair.



Contents

	-
	Page
Safety	3
General Information and Use	3
Operation	4
FMS Series	5
FMS Basic	6
FBS Series	7
FBS Series Standard	8
FBS-V Series	9
EFBS Series	10
EFBS-V Series	12
EBS Series	14
PBS Series	16
Clean Room Booth	17
CleanBoy	18
Replacement Parts and Environmental Compatibility	19
EU Declaration of Conformity	20

	Page
Maintenance and Service	22
Replacing the Filter	23
Accessories	24
Technical Drawings	25
Maintenance Book	27

Safety



Be sure to read this!

Please read this entire manual carefully before using the clean room system for the first time. It explains how to use the system and indicates possible dangers.

CAUTION! Follow the safety instructions!

- Before commissioning, please ensure that the supply voltage matches the voltage designation on the rating plate.
- The device may only be connected to an outlet equipped with an earth conductor terminal.
- Never reach into moving parts.
- Pull the mains plug before replacing the fuse. Only use the fuse types listed here.

- Any extensions or conversions to the cell are permitted **only after approval** by Spetec.
- Do not walk or stand on the ceiling of the clean room cell



- Do not stand underneath the filter when performing a filter change.
- If assembling the equipment yourself, do not stand under suspended loads.



No warranty claims will be accepted in respect of damage resulting from failure to observe the Operating Instructions We therefore accept no liability in this regard!



General Information and Use

General

Your clean room system does not constitute any kind of health hazard as long as it is used properly. As an electro-mechanical unit, it must be handled with the corresponding care and diligence.

In commercial settings, the accident prevention regulations of the association of commercial accident prevention and insurance associations for electrical systems and operating materials must be observed.

Failure to observe the provided information or use for anything other than the intended purpose can lead to damage or destruction. The safety of the operator can also be compromised as a result. The plug-in connection serves as the cut-off device. Please use only the supplied power cable. In the unlikely event of a speed control error, Spetec does not assume liability for equipment which is connected either in the clean room or connected to it.

Environmental Conditions

Do not exceed the maximum input values as stated in the technical specifications.

Lightning Protection

Direct or nearby lightning strikes may lead to the destruction or malfunction of electrical/electronic devices. We don't assume any liability for lightning damage!

Operation

All series (excluding FMS Basic, EBS and PBS)

Front control panel



- 1. 4-digit LCD display
- Type designation
- Speed level
- Max. flow rate
- Operating hour display/call service
- Flow rate up
 Flow rate down
- 4. Max. flow rate
- 4. Max. now ra
- 5. Min. flow rate
- 6. LED on: Replace the main filter
- 7. LED on: Fault (error)
- 8. LED on: Lights on
- 9. Lights on/off button
- 10. LED on: Mains power on
- 11. Mains power on/off button





Rear of the device



- 1. Control input*
- 2. Light output switched on 5. Power s
- 3. Mains output connected
- Device fuse
 Power supply

*Connection for external controller (remote control) and slave module. **The appliance connectors 2&3 are protected via the device fuse 4 max. Both connectors have the same pin assignments. additional power draw at 2&3 200W

FMS Series

The Spetec Laminar Flow Module can be suspended from the ceiling over a table or workstation, or used directly on a machine. The device is a clean air shower equipped with an H14 filter which creates an ISO class 5 clean room atmosphere.

Name	Filter dim. in mm	Kg
*Laminar Flow Module FMS 24	610 x 400	20
Laminar Flow Module FMS 37	610 x 610	28
Laminar Flow Module FMS 56	915 x 610	31
Laminar Flow Module FMS 75	1220 x 610	49
Laminar Flow Module FMS 93	1525 x 610	56
Laminar Flow Module FMS 112	1830 x 610	63

*See page 26 for dimensions of special device versions.

FMS series modules have the following dimensions:

Technical Data

Power supply:	230V AC
Frequency:	50/60 Hz
Power draw:	
FMS 24 – FMS 56:	ø 70W, max.: 260W
FMS 75-FMS 112:	ø 140W, max.: 495W
_	

Fuse:

FMS 24 - FMS 112:	Si: M 3.15A	
Accessories are fused via t	he module.	
Maximum additional load of 200W.		
Temperature range:	+10 to +50 degrees Celsius	
Humidity:	20 to 80 %,	
	non-condensing	
Warranty period:	2 years, with the exception of filters and	

wear parts

Please contact Spetec in the event of controller or electronics malfunctions.

CAUTION! For bearing load, please refer to the weight table. 4 suspension points at the corners. Follow the safety instructions!

FMS Basic

The Laminar Flow Module can be used as a separate filter unit on a machine, or in combination with a clean room booth.

The device features a robust aluminium sheet metal design and is equipped with an efficient, continuously variable EC motor.

Operation



- 1. Adjusting the flow rate
- 2. Mains power on/off switch
- 3. Remote interface*
- 4. Device fuse
- 5. Power supply
- *Connection for external controller (remote control) and slave module. Both connectors have the same pin assignments.

Technical Data Power supply: Frequency:	230V AC 50/60 Hz
Power draw:	ø 70W, max.: 260W
Fuse:	Si: 3.15AT
Temperature range:	+10 to +50 degrees Celsius
Humidity: Filter dimensions: Weight:	20 to 80 % non-condensing 1220x610mm 30kg
Warranty period:	2 years, with the exception of filters and wear parts

Please contact Spetec in the event of controller or electronics malfunctions.





FBS Series

The FBS series Spetec Laminar Flow Box is used to store items under clean room conditions. Work can also be performed in the Laminar Flow Box under clean room conditions. The laminar (non-turbulent) flow of air creates an imaginary wall which separates the clean room conditions within the box from the outside air. Thus work can be performed under clean room conditions even if the door is open.

Technical Data

230V AC		
50/60 Hz		
ø 70W, max.: 260W		
ø 140W, max.: 495W		
Si: M 3.15A		
Accessories are fused via the module.		
Maximum additional load of 200W.		
+10 to +50 degrees Celsius		
20 to 80 %,		

FBS series modules have the following dimensions:

Name		Filter dim. in mm	Kg
*Laminar Flow Box FBS	24	610 x 400	46
Laminar Flow Box FBS	37	610 x 610	78
Laminar Flow Box FBS	56	915 x 610	89
Laminar Flow Box FBS	75	1220 x 610	93
Laminar Flow Box FBS	93	1525 x 610	130
Laminar Flow Box FBS	112	1830 x 610	145

*See page 25 for dimensions of special device versions

Warranty period:

2 years, with the exception of filters and wear parts

non-condensing

Please contact Spetec in the event of controller or electronics malfunctions.





FBS Series Standard

As an alternative to the FBS series SuSi Laminar Flow Box, this version is available without sliding door and perforated metal floor. As a result, work operations can be performed directly on the existing table.

Technical Data

Power Supply: :	230V AC
Frequency:	50/60 Hz

Power draw FBS-Standard series: FBS 37 – FBS 56: Ø 70W, max.: 260W FBS 75 – FBS 112: Ø 140W, max.: 495W

Fuse FBS Standard series:FBS 37 – FBS 112:Si: M 3.15AAccessories are fused via the module.Maximum additional load of 200W.Temperature range:+10 to +50 degrees CelsiusHumidity:20 to 80 %
non-condensing

Warranty:

2 years, excluding filters and wear parts

Please contact Spetec in the event of controller or electronics malfunctions.





FBS series modules have the following dimensions:

Name	Filter dim. in mm	Kg
Laminar Flow Box FBS 37-Standard	610 x 610	57
Laminar Flow Box FBS 56-Standard	915 x 610	64
Laminar Flow Box FBS 75-Standard	1220 x 610	86
Laminar Flow Box FBS 93-Standard	1525 x 610	97
Laminar Flow Box FBS 112-Standard	1830 x 610	108

FBS-V Series

The FBS-V series Spetec Laminar Flow System is a version of the FBS series. The acrylic glass panes of the box are replaced with a PVC strip curtain. This curtain is designed with a double overlap and prevents the entry of outside air into the clean room area when persons walk by or due to other air movement.

The curtain length is designed according to customer requirements. The standard length is 2000 mm, and the curtain is easy to install by following the markings.

FBS-V series modules have the following dimensions:

Name	Filter dim. in mm	Kg
*Laminar Flow Box FBS-V 24	610 x 400	29
Laminar Flow Box FBS-V 37	610 x 610	42
Laminar Flow Box FBS-V 56	915 x 610	47
Laminar Flow Box FBS-V 75	1220 x 610	69
Laminar Flow Box FBS-V 93	1525 x 610	78
Laminar Flow Box FBS-V 112	1830 x 610	89

*See page 26 for dimensions of

special device versions.

Technical Data

Power supply:	230V AC
Frequency:	50/60 Hz
Power draw:	
FBS-V 24 – FBS-V 56:	ø 70W, max.: 260W
FBS-V 75-FBS-V 112:	ø 140W, max.: 495W
Fuse:	
FBS-V 24 - FBS-V 112:	Si: M 3.15A

Accessories are fused via the module.Maximum additional load of 200W.Temperature range:+10 to +50 degrees CelsiusHumidity:20 to 80 %,
non-condensing

Warranty period:

2 years, with the exception of filters and wear parts

Please contact Spetec in the event of controller or electronics malfunctions.

CAUTION!



For bearing load, please refer to the weight table. 4 suspension points at the corners.



EFBS Series

The EFBS series Spetec Laminar Flow Boxes provide clean room conditions for items and devices which themselves generate contamination. The laterally mounted vacuum system is connected to a telescoping arm (optional). This telescoping arm is positioned precisely over the spot at which contamination is generated. The vacuum system is acid resistant. This allows for the extraction of aggressive vapours without a problem. The vacuum system itself is connected to a central exhaust air system with ducting.

EFBS series modules have the following dimensions:

Name		Filter dim. in mm	Kg
*Laminar Flow Box EFBS	24	610 x 400	53
Laminar Flow Box EFBS	37	610 x 610	85
Laminar Flow Box EFBS	56	915 x 610	96
Laminar Flow Box EFBS	75	1220 x 610	100
Laminar Flow Box EFBS	93	1525 x 610	137
Laminar Flow Box EFBS	112	1830 x 610	152

*See page 25 for dimensions of special device versions.

Technical Data

Vacuum system:	Vacuur	n syst	em:
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Brushless EC motor	
Power supply:	230V AC
Frequency:	50/60 Hz
Power draw:	20W
Fuse:	Si: 1.60 AT
Extraction capacity:	60 m ³ /h max.
Exhaust port, diameter:	100 mm
Exhaust port, diameter.	
Temperature range:	+10 to +50 degrees Celsius
Humidity:	20 to 80 %,
,	non-condensing
	6
Warranty period:	2 years, with
	the exception of
	wear parts
System:	
Power supply:	230V AC
Frequency:	50/60 Hz
Power draw:	7014/
EFBS 24 – EFBS 56:	ø 70W, max.: 260W
EFBS 75-EFBS 112:	ø 140W, max.: 495W
Fuse:	
EFBS 24 – EFBS 112:	Si: M 3.15A
Accessories are fused via t	
Maximum additional load o	
Temperature range:	
Humidity:	20 to 80 %,
i annang.	non-condensing
	0
Warranty period:	2 years, with
	the exception of filters
	and wear parts
Diagon contract Constant in the	a avant of controllor ar

Please contact Spetec in the event of controller or electronics malfunctions.

EFBS Series

Follow the **Operation:** safety instructions! **CAUTION!** 1. Mains switch 2. Continuous suction rate adjustment The legal regulations must be Power observed for connecting the CAUTION! acid-proof vacuum system to a central exhaust air system. 1 2 SPETEL Telescoping arm A suction arm with 2 joints is located inside the unit. This allows for precise positioning of the arm where suction is required.



EFBS-V Series

The EFBS-V series Spetec Laminar Flow System is a version of the EFBS series. The acrylic glass panes of the box are replaced with a PVC strip curtain. This curtain is designed with a double overlap and prevents the entry of outside air into the clean room area when persons walk by or due to other air movement.

The curtain length is designed according to customer requirements. The standard length is 2000 mm.

EFBS-V series modules have the following dimensions:

Name	Filter dim. in mm	Kg
*Laminar Flow Box EFBS-V 24	610 x 400	42
Laminar Flow Box EFBS-V 37	610 x 610	49
Laminar Flow Box EFBS-V 56	915 x 610	54
Laminar Flow Box EFBS-V 75	1220 x 610	76
Laminar Flow Box EFBS-V 93	1525 x 610	85
Laminar Flow Box EFBS-V 112	1830 x 610	96

*See page 25 for dimensions of special device versions.

Technical Data

Vacuum	system:
--------	---------

vacuum system.	
Brushless EC motor	
Power supply:	230V AC
Frequency:	50/60 Hz
Power draw:	20W
Fuse:	Si: 1.60 AT
Extraction capacity:	60 m ³ /h max.
Exhaust port, diameter:	100 mm
Temperature range:	+10 to +50 degrees Celsius
Humidity:	20 to 80 %
	non-condensing
Warranty period:	2 years, with
	the exception of
	wear parts
System:	
Power supply:	230V AC
Frequency:	50/60 Hz
Power draw:	
EFBS-V 24 – EFBS-V 56:	ø 70W, max.: 260W
EFBS-V 75-EFBS-V 112:	ø 140W, max.: 495W
Fuse	
EFBS-V 24-EFBS-V 112:	Si: M 3.15A
Accessories are fused via the	ne module.
Maximum additional load of	f 200W.
Temperature range:	+10 to +50 degrees Celsius
Humidity:	20 to 80 %
	non-condensing
Warranty period:	2 years, with
	the exception of filters
	and wear parts
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Please contact Spetec in the event of controller or electronics malfunctions.

EFBS-V Series



EBS Series

The EBS series devices are strictly table top fume hoods. An extraction system mounted on the side of the box continuously draws air out of the EBS box. The extraction system is made entirely out of plastic parts. The motor is encapsulated so that even aggressive vapours (acids) can be extracted without a problem.

Technical Data

Vacuum system:

Brushless EC motor	
Power supply:	230V AC
Frequency:	50/60 Hz
Power draw:	20W
Fuse:	Si: 1.60 AT
Extraction capacity:	60 m ³ /h max.
Exhaust port, diameter	100 mm
Temperature range:	+10to +50 degrees Celsius
Humidity:	20 to 80 %,
	non-condensing
	0
Warranty period:	2 years, with
	the exception of
	wear parts

Dimensions:

Name	Device dimensions
Fume hood EBS 24	
Fume hood EBS 37	
Fume hood EBS 56	<u></u> 25
Fume hood EBS 75	see page 25
Fume hood EBS 93	
Fume hood EBS 112	

EBS Series



The Spetec Protective Box is used to store items and protect them from dust. It is made from acrylic glass panels and anodized aluminium parts. With the optional plastic coating, the protective box is also resistant to acid vapours. A counterweight in the side wall of the box ensures that the front sliding door stays open in any position.

PBS series modules have the following dimensions:

Name		Device dimensions
Protective box PBS	24	
Protective box PBS	37	
Protective box PBS	56	222 222 25
Protective box PBS	75	see page 25
Protective box PBS	93	
Protective box PBS	112	



Clean Room Booth

Assembly sequence

1. Assemble the supporting frame

Assemble the supporting frame on a flat surface (floor).

The profiles are marked consecutively in the assembly sequence. The service documents include a drawing which will help you assign the profiles.

2. Installing the feet

To install the feet, please lift the supporting frame up to the height of the feet on one side and brace it. Install the feet on this side according to the markings.

Lift the opposite side to the same height and brace it. Install the remaining feet.

3. Installing the module

CAUTION!

Set the module onto the booth and screw it to the profiles with the included screws. The modules are sealed with clean room silicon.

Follow the

safety

instructions!

4. Installing the covers

The covers (sheet metal, acrylic glass) are marked consecutively according to the assembly sequence. They overlap the frame by 15 mm around the perimeter.

Then tape the ceiling elements with masking tape around the perimeter, or glue with the included assembly adhesive.

5. Installing the curtains

Also install the curtains according to the consecutive assembly sequence, and secure them with the included washers and nuts.

6. Remote control

Install the remote control at the desired location on one of the feet and connect the cable to one of the modules. Connect the module with the 7-pin connector cable (remote).

The two 7-pin connectors on the rear are connected in parallel internally, so which connector is plugged in where is not important.

• Do not stand or walk on the ceiling of the clean room cell.

• If assembling the equipment yourself, do not stand under suspended loads.



• When commissioning the electrical components, observe all relevant statutory requirements.

The CleanBoy consists of a Laminar Flow Module FMS 37 and a supporting frame made from anodized aluminium profiles.

Work can be performed on the table top under class 5 clean room conditions.

This applies equally to the CleanBoy Mini (tabletop device) and the CleanBoy Maxi (floor device).

Name	;	Filter dim. in mm
CleanBoy	37	610 x 610
CleanBoy	56	915 x 610
CleanBoy	75	1220 x 610
CleanBoy	93	1525 x 610
CleanBoy	112	1830 x 610

Technical Data

Power supply:	230V AC
Frequency:	50/60 Hz

Power draw: CleanBoy 37 - CleanBoy 56: ø 70W, max.: 260W CleanBoy 75 - CleanBoy 112: ø 140W, max.: 495W

Fuse: Si: M 3.15A Accessories are fused via the module. Maximum additional load of 200W. Temperature range: +10 to +50 degrees Celsius Humidity: 20 to 80 %, non-condensing

Warranty period:

2 years, with the exception of filters and wear parts

Please contact Spetec in the event of controller or electronics malfunctions.



CleanBoy Mini



CleanBoy Maxi



Replacement Parts

Name	Item no.
Microfuse 1.6 AT	40-0040 Acid extractor
Microfuse 3.15 AT	40-0070 (sizes 24 through 112)
Device cable	42-0025
Radial fan	22-0203
Front module	06-0053
Rear module	06-0050
Pre-filter 200 x 400mm without filter screen	11-0623
H14 Filter FMS 24	11-0302
H14 Filter FMS 37	11-0303
H14 Filter FMS 56	11-0304
H14 Filter FMS 75	11-0305
H14 Filter FMS 93	11-0306
H14 Filter FMS 112	11-0307

Environmental Compatibility

Spetec clean room systems comply with the currently applicable RoHS guidelines (RoHS = Restriction of Hazardous Substances).

Disposal number:

DE 66147005



Gesellschaft für Labor- und Reinraumtechnik mbH

CE-Declaration of conformity

According to the
and theLow Voltage Directive no. 2014/35/EU
Machinery Directive no. 2006/42/EC
Electromagnetic compatibility directive no. 2014/30/EU

Hereby we declare, that the product listed below, in the version distributed by us, meets the basic requirements of the EU directive with regards to its design and construction.

Product name:	FMS 24-112/2012
Product description:	Flowmodul

Specific applied standards:

Safety:	EN 292	
	EN 294	
	EN 60024-1	
	EN 954-1	
	EN 61310-1	

Elektro magnetic compatibility (EMC):): EN 55011:2009, group 1, class B	
	EN 61000-3-2:2006+A1:2009+A2:2009, class A	
	EN 61000-6-2:2005	

This declaration will loose its validity at any changes not permitted by the manufacturer.

This declaration is issued on behalf of the manufacture.

Spetec GmbH Berghamer Str. 2 D-85435 Erding

Erding, 29.09.2016

Made by: Position in organisation: Karl Mairoth Product Manager

Erstellt/Änderungen	Freigegeben/Datum	Geltungsbereich	Version	Seite	
Mairoth	Mairoth, 29.09.16	Spetec GmbH	3.0	1 von 1	
P:\Produkte\RRT\1. Dokumentation					

Spetec Laminar Flow Systems

Maintenance and Service

Maintenance and Service

Regular maintenance is essential to ensure the proper functioning and the lasting quality of your Spetec clean room system.

We recommend having a Spetec Service technician service your system 3 years after you have started using it. But at the latest when "**call service**" is shown on the display. Then the maintenance service should be repeated every 2 years. The following work is performed as part of this maintenance service:

- Particle counts according to DIN ISO 14644-1
- Replacing the pre-filter
- · Replacing the main filter, if required
- Inspection and, if necessary, repair of the mechanical systems
- Certification including confirmation of the clean room class and a record of the particle counts inside and outside the Spetec clean room systems

Care

We recommend cleaning the plastic-coated parts with special cleaning wipes and special cleaning agents.

The acrylic glass panes and the PVC strip curtains must not be cleaned with household cleaning wipes under any circumstances, since these will scratch the surfaces.

Service Indicator on the Display

If **"call service"** is shown on the display, please contact our customer service.

Phone: **+49-8122/99533** Email: spetec@spetec.de

Replacing the Filter

Replacing the pre-filter

You should check the degree of pre-filter fouling on a regular basis through a visual inspection. The pre-filter should be replaced according to the degree of fouling, but at least once per year. This can be performed as part of a maintenance service by the Spetec service technician.

The pre-filter is located in the slanted sections of the Laminar Flow Module. Please remove the six screws and take the entire unit out. You can easily slide the paper cartridge out of the pre-filter screen and insert the new cartridge. Then you can re-install the new filter in the same manner.

Replacing the main filter

The main filter is a class H14 high efficiency particulate air (HEPA) filter.

Proceed as follows to replace it:

- 1. Remove all screws from the main filter cartridge
- 2. The main filter cartridge engages with a mounting clip at the back. You have to support the front of the cartridge and flip it down.
- 3. Then you can remove the main filter and install the new filter
- 4. Flip the cartridge up again and screw it back onto the module
- 5. Ensure that the seals are seated properly



Accessories

To further improve your product quality, we offer a range of clean room accessories:

- Washable clean room clothing, overalls, lab coats, caps
- Disposable clothing, overalls, lab coats
- Disposable overshoes
- Face mask, hair net
- Latex and c gloves
- Polyamide stretch gloves
- Dust-trapping mats, reusable and as removable adhesive mats
- Clean room wipes for various applications

Please contact us directly for further information. We are happy to provide you with a non-binding quotation. www.spetec.de

Technical Drawings





Technical Drawings





Maintenance Book

Particle measurement

Functional inspection

Other

Operating hours

Date, stamp, signature

Model:	Serial no.:
yes no Pre-filter replacement Service report no.	yes no Pre-filter replacement Service report no.
H 14 filter replacement Particle measurement Operating hours Functional inspection	 H14 filter replacement Particle measurement Operating hours
Other Date, stamp, signature	Other Date, stamp, signature
yes no	yes no
Pre-filter replacement H14 filter replacement	Pre-filter replacement H14 filter replacement
Particle measurement Operating hours Functional inspection	Particle measurement Operating hours Functional inspection
Other Date, stamp, signature	Other Date, stamp, signature
yes no Pre-filter replacement Service report no. H14 filter replacement	yes no Pre-filter replacement Service report no. H14 filter replacement

Particle measurement

Functional inspection

Other

Operating hours

Date, stamp, signature



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